



3250 Linebaugh Rd.  
 Xenia, OH 45385  
 Telephone (800) 762-0040  
 FAX (937) 879-8425

**CEMENT  
MILL  
TEST**

**Cement Identified as:** **Type III** **Date:** 03/31/22  
**Production Dates:** **February, 2022** **Silo: 3**

STANDARD CHEMICAL REQUIREMENTS (ASTM C114)	SPECIFICATIONS	ASTM C 150 TYPE III	AASHTO M85 Type III	RESULTS
Silicon Dioxide (SiO <sub>2</sub> ), %		----		19.6
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ), %		----		4.5
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ), %		----		3.3
Calcium Oxide (CaO), %		----		62.1
Magnesium Oxide (MgO), %	Maximum	6.0	6.0	4.5
Sulfur Trioxide (SO <sub>3</sub> ), % <sup>A</sup>	Maximum	3.5	3.5	3.7
Loss on Ignition (LOI), %	Maximum	3.5	3.5	1.7
Insoluble Residue, %	Maximum	1.50	1.5	0.53
Free Calcium Oxide, %				0.7
Alkalies (Na <sub>2</sub> O equivalent), %		----		0.85
Tricalcium Silicate (C <sub>3</sub> S), Potential %		----		59
Dicalcium Silicate (C <sub>2</sub> S), Potential %		----		12
Tricalcium Aluminate (C <sub>3</sub> A), Potential %	Maximum	15	15	6
Tetracalcium Aluminoferrite (C <sub>4</sub> AF), Potential %		----		10
CO <sub>2</sub> , %				0.7
Limestone, %	Maximum	5.0	5.0	1.6
CaCO <sub>3</sub> in Limestone, %	Minimum	70	70	97
<b>PHYSICAL REQUIREMENTS</b>				
(ASTM C204) Blaine Fineness, m <sup>2</sup> /kg		----		605
(ASTM C191) Time of Setting (Vicat)				
Initial Set, minutes	Minimum	45	45	92
Final Set, minutes	Maximum	375	375	193
(ASTM C185) Air Content, %	Maximum	12	12	7
(ASTM C151) Autoclave Expansion, %	Maximum	0.80	0.80	0.11
(ASTM C1038) Expansion in Water, %	Maximum	0.02	0.02	0.010
(ASTM C187) Normal Consistency, %		----		28.6
(ASTM C109) Compressive Strength, psi (Mpa)				
1 Day	Minimum	1740 ( 12.0 )	1740 (12.0)	4230 ( 29.2 )
3 Day	Minimum	3480 ( 24.0 )	3480 (24.0)	5297 ( 36.5 )
7 Day		----		6143 ( 42.4 )
28 Day		----		6927 ( 47.8 )

<sup>A</sup> Per ASTM C150 Table 1 footnote D

We hereby certify that this cement conforms to all of the standard requirements for portland cement in the above specification for the type specified.

By: Rusty Strader

Physical Testing completed by: DG, JT  
 Chemical Testing completed by: TA, NC, KL, NM

Rusty Strader  
 Quality Control Manager  
 Fairborn Cement Company



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**Additional Data**

Type Amount (%)	Inorganic Processing Addition Data	
	Baghouse Dust	Limestone
SiO <sub>2</sub> (%)	0.0	1.6
Al <sub>2</sub> O <sub>3</sub> (%)	12.6	2.6
Fe <sub>2</sub> O <sub>3</sub> (%)	4.1	1.1
CaO (%)	1.7	0.6
SO <sub>3</sub> (%)	43.7	50.4
	1.0	0.4

Base cement Phase Composition	
C3S (%)	56
C2S (%)	14
C3A (%)	6
C4AF (%)	10

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By: *Rusty Strader*

Rusty Strader  
 Quality Control Manager  
 Fairborn Cement Company